

Vydyne® R535H BK0783

polyamide 66



Vydyne R535H BK0783 is a general purpose, 35% glass-filled, heat-stabilized PA66 based resin designed for injection molding applications. R535H BK0783 offers improved flow with a black surface finish and maintains the excellent resistance typical of PA66 in chemicals, machine and motor oils, solvents, and gasoline.

General

Regional Availability	• North America	• Europe	• Asia Pacific
Additive	• Heat Stabilizer	• Lubricant	
Features	• Antifreeze Resistant • Gasoline Resistant • Solvent Resistant	• Chemical Resistant • High Flow	• Fatigue Resistant • Lubricated
Automotive Specifications	• Chery Q-SQR.S1-33-2012 CMP.PA66.G7		
Processing Method	• Injection Molding		

Physical

	dry	cond.	Unit	Test Standard
Density	1.41	-	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow : 23°C, 2.00 mm	0.9	*	%	
Flow : 23°C, 2.00 mm	0.4	*	%	
Water Absorption				ISO 62
23°C, 24 hr	0.8	*	%	
Equilibrium, 23°C, 50% RH	1.6	*	%	

Mechanical

	dry	cond.	Unit	Test Standard
Tensile Modulus (23°C)	11600	8500	MPa	ISO 527-2
Tensile Stress (Break, 23°C)	210	150	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	3	5	%	ISO 527-2
Flexural Modulus (23°C)	10500	7000	MPa	ISO 178
Flexural Strength (23°C)	300	205	MPa	ISO 178
Poisson's Ratio (23°C)	0.4	-	-	ISO 527-2

Impact

	dry	cond.	Unit	Test Standard
Charpy Notched Impact Strength				ISO 179/1eA
+23°C	12	14	kJ/m ²	
-30°C	11	12	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
+23°C	80	90	kJ/m ²	
-30°C	70	85	kJ/m ²	
Notched Izod Impact Strength				ISO 180/1A

Vydyne® R535H BK0783

polyamide 66



+23°C	12	14	kJ/m²
-30°C	11	12	kJ/m²

Thermal	dry	cond.	Unit	Test Standard
Heat Deflection Temperature				ISO 75-2/A
1.80 MPa, Unannealed	250	-	°C	
0.45 MPa, Unannealed	260	-	°C	
Melting Temperature	260	*	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow : 23 to 55°C, 2.00 mm	20	*	E-6/K	
Transverse : 23 to 55°C, 2.00 mm	105	*	E-6/K	

Electrical	dry	cond.	Unit	Test Standard
Volume Resistivity (1.00 mm)	1E11	-	Ohm*m	IEC 60093
Dielectric Strength (1.00 mm)	20	-	kV/mm	IEC 60243

Flammability	Value	Unit	Test Standard
Burning Rate, 2.00 mm		mm/min	ISO 3795
Flammability			UL 94
0.750 mm	HB	-	
1.50 mm	HB	-	
3.00 mm	HB	-	

Injection	Value	Unit
Drying Temperature	80	°C
Drying Time	4	h
Rear Temperature	280 - 310	°C
Middle Temperature	280 - 310	°C
Front Temperature	280 - 310	°C
Nozzle temperature	280 - 310	°C
Processing (Melt) Temperature	285 - 305	°C
Mold Temperature	65 - 95	°C

